



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



ZebaTech AG
Buchenhölzlistrasse 10
8580 Amriswil
Switzerland

Scope

Machining, bending, welding and assembly

Normative base

ISO 3834-2:2005

**Quality requirements for the
fusion welding of metallic materials
Part 2, 1. Edition 2005**

Reg. no. 60178

Validity 19.12.2021 – 18.12.2024
Issue 19.12.2021


A. Grisard, President SQS


F. Müller, CEO SQS



sqs.ch



Swiss Association for Quality
and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland





Attestation

The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



ZebaTech AG
Buchenhölzlistrasse 10
8580 Amriswil
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
131 (MIG)	23.1		1.5 – 20 mm	FW
	22.4		3 – 12 mm	BW
135 (MAG)	2.1		3 – 40 mm	BW
	2.1 / 8.1		6 – 40 mm	FW
	8.1		3 – 40 mm	BW
141 (TIG)	8.1		3 – 16 mm	FW
	1.2		3 – 7.2 mm	BW
	1.2		1 – 3 mm	FW
	2.2		0.7 – 1.3 mm	BW
	8.1		0.7 – 7.2 mm	BW
	8.1		1.4 – 16 mm	FW
	23.1		1.5 – 6 mm	BW
	23.1		1.5 – 12 mm	FW

	Surname	First name	Description / Title
Welding supervisor:	Bertschmann	Claude	Level B
Deputizing:	Brühschwiler	Damian	Welder

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